

Work Order ID 129843

Thursday, March 12, 2015 1:11:41 PM

129843

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Page 1

Item ID: D3270-041

Accept

N9000040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Fuel Scupper Assembly

Start Date: 2/23/2015 Start Qty: 8.00

8

Cust Item ID:

Required Date: 2/23/2015 Req'd Qty: 8.00

8

Customer:

Reference:

Approvals:

Process Plan:

MS

Date: 1503-12 Tooling:

Date:

Run Start

NR1

QC:

Date: SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3270

Rev B

100

0.00

100

Small Fab

7 EL 15-3-16

Small Fab

Memo

0.00

Small Fab

Cut D3270-3 as per Dwg D3270

110

Weld per dwg A/R Aluminum rod Batch: 129299 0.00

110

Large Fab

7 EL 15-3-16

Large Fab

Memo

0.00

Large Fab

Weld D3270-3 to D3270-1 as per Dwg D3270 using welding Jig D3270-041T1 and QSI 004.

120

QC9- Inspect visual per QSI004- Fusion Welds 0.00

120

QC

Memo

0.00

Quality Control

DAS
24
9-09

MAR 19 2015

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Item ID: D3270-041

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Fuel Scupper Assembly

Start Date: 2/23/2015 Start Qty: 8.00

8

Cust Item ID:

Required Date: 2/23/2015 Req'd Qty: 8.00

8

Customer:

Reference:

Run Start ***NR1***

Approvals: Process Plan: Date: Tooling: Date:

Stop ***NR2***

QC: Date: SPC (Y/N): Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC5- Inspect part completeness to step on W/O	0.00							
130									
QC	Memo	0.00							
Quality Control									
140	Chemical Conversion Coat per QSI005 4.1	0.00							
140									
HandFinish	Memo	0.00							
Hand Finishing									
150	White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum	0.00							
150									
Powdercoat	Memo	0.00							
Powder Coating	START Time: 1:20 OVEN TEMPERATURE: 320° FINISH TIME: 1:50								

7 MAR 19 2015 DAS 24 9:59

7 15-3-26

7 15-3-30 DAS 34 9:59

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Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Fuel Scupper Assembly

Start Date: 2/23/2015 Start Qty: 8.00

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Cust Item ID:

Required Date: 2/23/2015 Req'd Qty: 8.00

8

Customer:

Reference:

Run Start

NR1

Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop

NR2

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160	QC3- Inspect Part Finish	0.00							DAS 38 9-89
160									
QC	Memo	0.00							
Quality Control									
165	Identify as per dwg & Stock Location	0.00							
165									
Packaging	Memo	0.00							
Packaging									
170	QC21- Final Inspection - Work Order Release	0.00							
170									
QC	Memo	0.00							
Quality Control									

MAR 31 2015

DAS
28
9-89

MAR 31 2015

MCS

15-03-31

15.3.31

Picklist Print

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Parent Item: D3270-041

D3270-041

Parent Item Name: Fuel Scupper Assembly

Start Date: 2/23/2015

Required Date: 2/23/2015

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP Rev:A New Issue 05-11-01 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3270-1		Manufactured	No			100	Each	16.0000	1	8			

D3270-1

Mounting Base

**

Q 15-3-16

Location

Loc Qty

Loc Code

WA002

16

24076

16

M6061T6T0.375W.035

Purchased

No

100

f

109.1500

0.6666

6

**

Q 15-3-12

M6061T6T0 375W 035

6061-T6 RD Tube .375 x.035W

Location

Loc Qty

Loc Code

MAT013

109.15

124491

72

m130071

37.15

7.5'